

SPLIT-2

Order ID 105189-2

July 26/13 10:46:42 AM

~~STILL FORAY~~

105189

~~ASAP~~

Page 1

Item ID: D3807-1

3807-1

Accept

Revision ID:

005189

Item Name: GASKET

Start Date: 7/26/13

Start Qty: 20.00

Required Date: 8/02/13

Req'd Qty: 20.00

Reference:

~~20~~ 10
20
20 ~~10~~

N900040100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Approvals:

Process Plan: *MLJ*

Date: *130726* Tooling:

Date:

Run Start

NR1

QC:

Date: SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3807	Rev A								
100		0.00							
100									
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D3807								
<i>neo .063</i>	Dwg Rev: <i>A</i>								
	Prog Rev: <i>A</i>								
	2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									

11 0
10 0

Jm 13-08-08
Jm 13-07-26

11 0
10 0

Jm 13-08-08
Jm 13-07-26

000000
000000

Work Order ID 105189

July-26-13 10:46:42 AM

105189

Page 2

Item ID: D3807-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: GASKET

Start Date: 7/26/13 Start Qty: 20.00

20

Cust Item ID:

Required Date: 8/02/13 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00				11			
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: <u>GA</u> Memo	0.00 0.00				11x		17.12.13-08-8	
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00				ML5		13-08-13	

13-8-12

Page 1 of 1
Date: 2013-07-26 10:46:47 AM

Work Order ID: 105189

Parent Item: D3807-1

Parent Item Name: GASKET

105189

D3807-1

Start Date: 7/26/13

Required Date: 8/02/13

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A 08-07-21 new issue DD verified by:ec
10.12.08 PER REV.A DD VERF:EC

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MNEO60S.063

Purchased

No

100

sf

347.8200

1.8646

~~41.43556~~

MNEO60S 063

NEOPRENE SHEET 0.063

**

42

~~Jm13-07-26~~

Jm13-08-08

Location

MAT052

Loc Qty

347.82

Loc Code

123761

153

125290

69.4

M125904

125.42

~~125904~~

125904 x10

126546 x10

D3807-1 GASKET

D3807-3 GASKET

D3807-5 GASKET

D3807-7 GASKET

105189 MWS
13-07-26

RELEASED
UP 09-03-03
per ECN 09-538

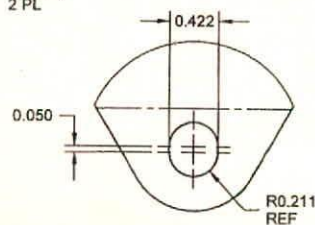
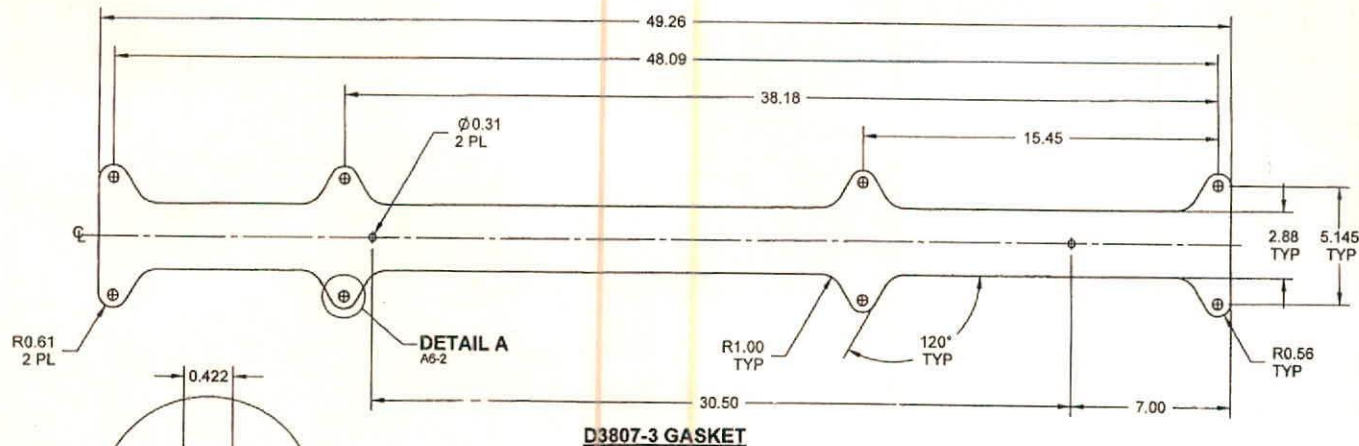
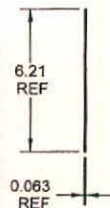
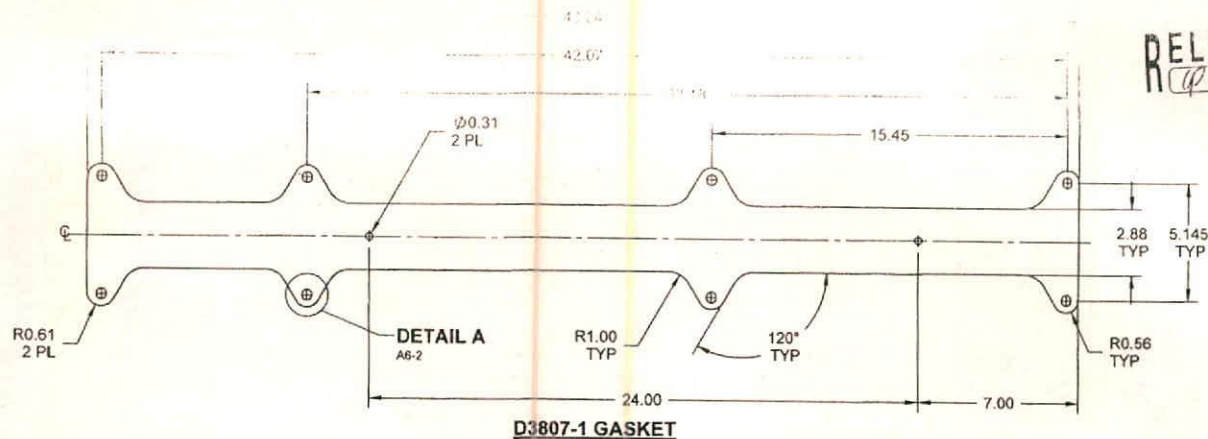
NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER
REF. DART SPEC. M-NEO60-S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:
D3807-1 = 0.32 lbs
D3807-3 = 0.36 lbs
D3807-5 = 0.32 lbs
D3807-7 = 0.33 lbs

A	NEW ISSUE	MB	08.11.21
REV.	DESCRIPTION	BY	DATE
DESIGN	JP	DART AEROSPACE USA, INC.	
DRAWN	JP	PORT HADLOCK, WA	
CHECKED	AS	DRAWING NO.	REV. A
MFG. APPR.	AS	D3807	SHEET 1 OF 3
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	GASKET	NTS
DATE	08.11.21	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

105189

RELEASED
09-23-07



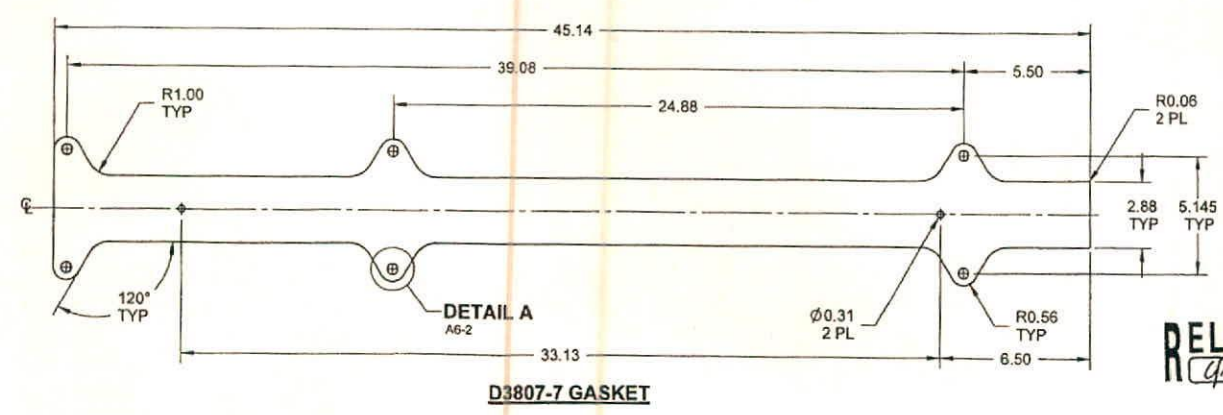
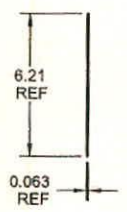
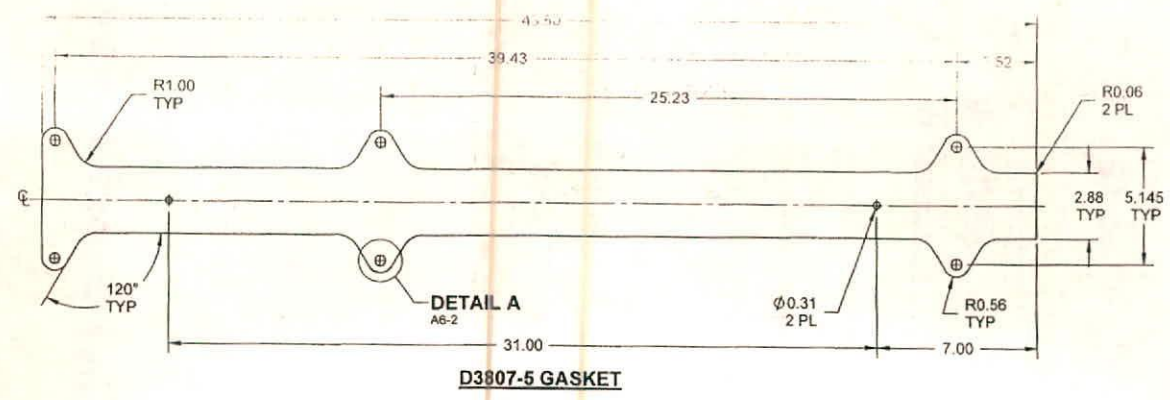
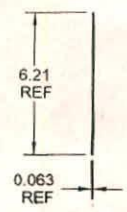
DETAIL A: SLOT DETAIL
TYP

B5-2
C5-2
B5-3
C5-3

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CHECKED		DRAWING NO. D3807	REV. A
MFG. APPR.		TITLE GASKET	SHEET 2 OF 3
APPROVED			SCALE NTS
DE APPR.			
DATE	08.11.21		

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105789



RELEASED
09.03.03

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MFG. APPR.		D3807	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		GASKET	NTS
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8 7 6 5 4 3 2 1

